# HFL-E

# Rapid levels with float

Technopolymer





# MATERIAL

Polyamide-based technopolymer (PA), grey colour.

## PACKING RINGS

- TPE flat gasket (HFL-EF).
- NBR synthetic rubber O-Ring (HFL-ER).

## CONNECTOR WITH SENSOR BLOCK

Right side output including protection against water sprays (protection class IP65 according to UNI 529 on page A-19). For a correct assembly see Warnings (see page 1401).

#### DIPSTICK

AISI 304 stainless steel tube, fastened to the body by a nickel-plated brass coupler.

## FLOAT

NBR synthetic rubber.

### STANDARD EXECUTIONS

- HFL-EF: assembly by means of a flange with 3 holes at 120° for 3 zinc-plated steel screws with hexagon socket, supplied. It can be assembled also with 2 holes at 180°.
- HFL-ER: assembly by means of a 1" Gas threaded coupler.

# MAXIMUM CONTINUOUS WORKING TEMPERATURE 80°C.

## FEATURES AND APPLICATIONS

HFL-E rapid levels show a minimum or maximum default level, according to the application needs.

Highly versatile, these rapid levels allow to define the most accurate set point by simply disassembling the dipstick float and cutting the dipstick exactly where needed, according to the specifications shown in the table.

Free from magnetic parts, the float is integral to the dipstick making this level indicator ideal for use in tanks containing dirty liquids, water, oil, coolant oil, also with iron metal parts or foams. Moreover, the operation is independent of the fluid electrical conductivity.

To ensure utmost safety, the electrical components are separated from the tank and perfectly sealed by means of ultrasound welding.

#### SPECIAL EXECUTIONS ON REQUEST

- Level indicators in different materials for use with particularly aggressive fluids and/or maximum working temperature up to 120°C.
   Dispetiely in different level and (or in AIS) 216 stailage staple
- Dipsticks in different lengths and/or in AISI 316 stainless steel.
- Float with through holes to allow positioning according to different needs, avoiding cutting the dipstick.
- Double dipstick and double float manufactured for double minimum and maximum level reading.



Electrical features					
Tension feed	AC/DC				
Electric contacts	NO normally open				
	in the presence of liquid				
	NC normally closed				
	in the presence of liquid				
Maximum commutable voltage	230 Vdc, 230 Vac				
Maximum opening capacity	3 A				
Commutable power	60 W 60 VA				
Cable gland	Pg 9 / Pg 11 UNIFIED				
Conductors cross-section	Max. 1.5 mm <sup>2</sup>				

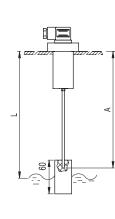


Table for cutting dipstick				
Control quote L = (mm)	Dipstick cut quote for minimum level			
	A = (mm)			
120	116			
140	137			
160	158			
180	179			
200	200			
220	221			
240	242			
260	263			
280	284			
300	305			
320	326			
340	347			
360	368			
380	389			
400	410			

420

440

460

480

500

Table for authing dimetial





431

452

473

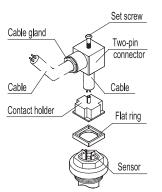
494

515

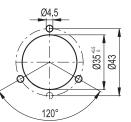
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## TWO-PIN CONNECTOR ASSEMBLY INSTRUCTIONS

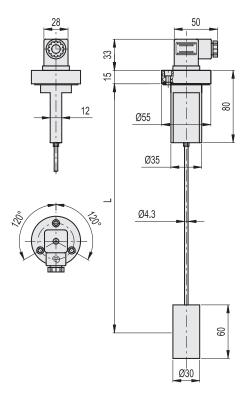
- Remove the connectors from the indicator by unscrewing the set screw placed in the bottom, take the contact holders out and loosen the cable glands.
- Slip on the two-pole cable into the connectors (standard connectors) and connect the wires to the terminals nr. 1 and nr. 2 of the relative contact holders.
- Assemble by pressing the contact holders into the relative connectors in the required position.
- 4. Screw the connectors to the indicator and then tighten the cable glands.



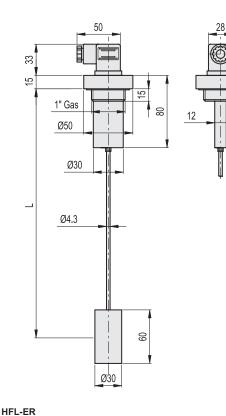
Drilling template for HFL-EF



HFL-EF



## HFL-ER



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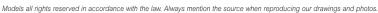
## HFL-EF

Code	Description	L	54	Code	Desc
111281	HFL-EF-NO	500	135	111286	HFL-
111283	HFL-EF-NC	500	135	111288	HFL-

 Description
 L
 50

 66
 HFL-ER-NO
 500
 135

 88
 HFL-ER-NC
 500
 135



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